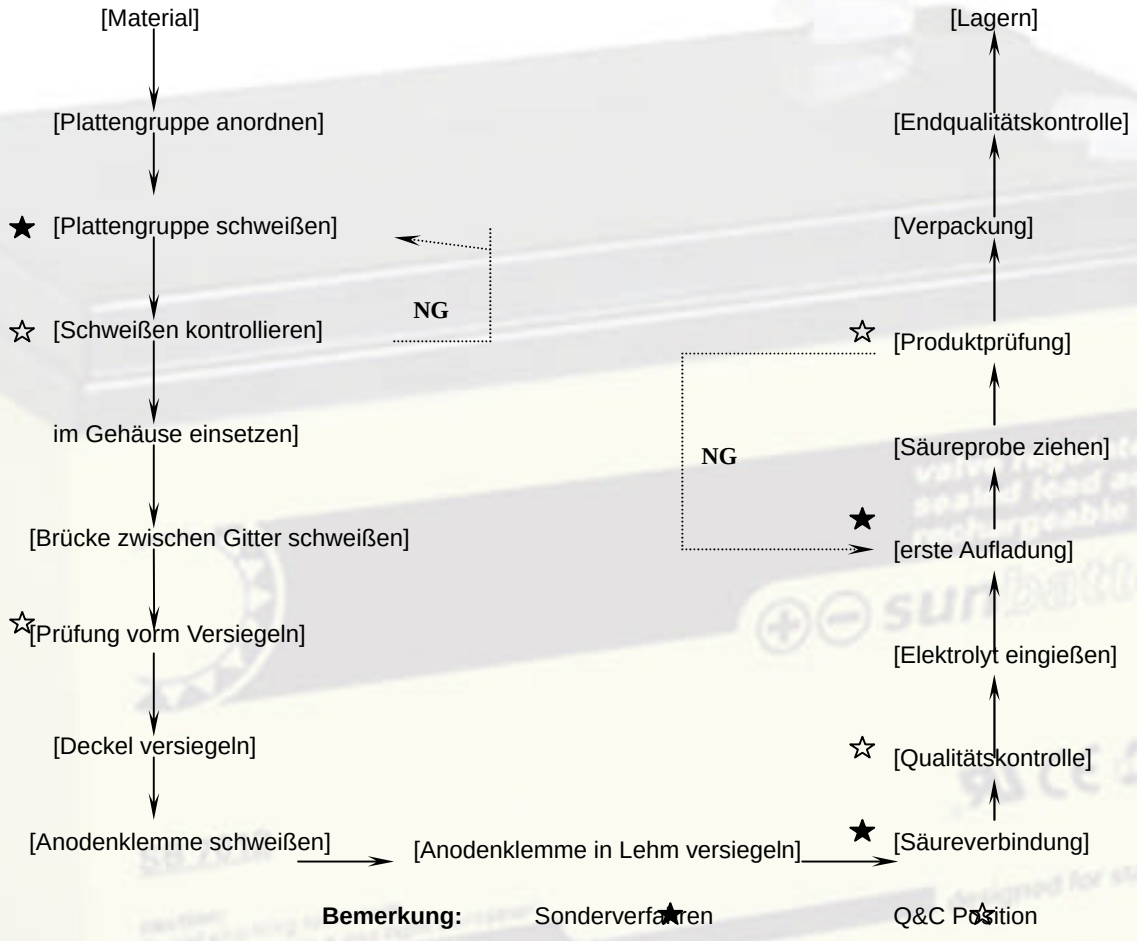Ablaufverfahren der Batterieproduktion